

NIT 2026OSB003 [Section-I C]	
SCOPE OF WORK FOR IBR RATE SCHEDULES	
RS01 TO RS27	
<p>*Firm Shall be IBR Approved. (IBR charges shall be payable by BHEL and shall not be in the scope of vendors)</p> <ol style="list-style-type: none">1. Collection of attested/IBR cleared raw material from stores along with necessary documents.2. All machining & cutting operation as per drawing is in vendor scope.3. Rods shall be cut by saw machine. Gas cutting not allowed.4. Gr91, Gr92 & SS Plates – Gas cutting is not allowed / prohibited. Only Plasma cutting shall be done and same is in vendor scope.5. P91, P92 & SS pipe/Tube – Gas cutting is not allowed / prohibited. Only machine/ plasma cutting is allowed and same is in vendor scope.6. Machining to the required dimensions as per the drawing /GMS.7. Deburr & Cleaning.8. Gas and plasma cutting edges need to be LPI Tested.9. Inspect for completeness of the job.10. Hard Punching, Stencilling & marking as below:<div><div>Vendor code</div><div>Material code(as mentioned in PO)</div><div>Melt & Specification</div><div>Size & Class rating</div><div>Inspection Stamp</div></div>11. Get BHEL / AIA and IBR clearance in History card and all relevant documents as per PO12. The Application of Rust Preventive Oil. Cover & Protect Thread Area.13. Dispatch the job to ward 86/PPPU as indicated in PO along with HC (IBR clearance), IR & DC.	
SCOPE OF WORK FOR NON-IBR RATE SCHEDULES	
RS28 to RS45	
<ol style="list-style-type: none">1. Collection of cleared raw material from stores along with necessary documents.2. All machining & cutting operation as per drawing is in vendor scope.3. Rods shall be cut by saw machine. Gas cutting not allowed.4. Gr91, Gr92 & SS Plates – Gas cutting is not allowed / prohibited. Only Plasma cutting shall be done and same is in vendor scope.5. P91, P92 & SS pipe/Tube – Gas cutting is not allowed / prohibited. Only machine/ plasma cutting is allowed and same is in vendor scope.6. Machining to the required dimensions as per the drawing /GMS.7. Deburr & Cleaning.8. Gas and plasma cutting edges need to be LPI Tested9. Inspect for completeness of the job.10. Hard Punching, Stencilling & marking as below:<div><div>Vendor code</div><div>Material code(as mentioned in PO)</div><div>Melt & Specification</div><div>Size & Class rating</div><div>Inspection Stamp</div></div>11. Get BHEL / AIA clearance in History card and all relevant documents as per PO12. The Application of Rust Preventive Oil. Cover & Protect Thread Area.13. Dispatch the job to ward 86/PPPU as indicated in PO along with HC , IR & DC.	